



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4148-041
Job Sheet 183433



Part No: D4148-041

Job Qty: 5 ea

Part Name: Fwd Crosstube Lug Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/18/18

Job Tracking No:

Due Date: 10/12/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV E SHEETS 1,2 IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 10.07.22 as per revB DD
verf:JLM IPP Rev:C 10.10.29 as per revC DD verf:EC IPP REV:D 11.03.02 AS PER DWG REV.D DD
VERF:EC

Ship Via:

6/31

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	10/12/18	10/12/18	0.00	0.00	Start Up Small Fab-3	6/31	OCT 30 2018
100	Small Fab	5 pcs	10/12/18	10/12/18	0.00	1.50	Small Fab-6	6/31	
110	QC	5 pcs	10/12/18	10/12/18	0.00	0.00	QC5		NOV 02 2018 68
120	Packaging	5 pcs	10/12/18	10/12/18	0.00	0.00	Packaging3-2	5/539 90	NOV 06 2018 9-89
130	QC21-SA	5 Ea	10/12/18	10/12/18	0.00	0.00	QC21		NOV 06 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C12A	Bolt	10 Ea (2 ea)	90-Start up Operation	50600 50x6 510999914
AN4C13A	Bolt	15 Ea (3 ea)	90-Start up Operation	5092534
D2690-6	Lanyard	5 Ea (1 ea)	90-Start up Operation	5118252
D3910-1	Crosstube Lug	5 Ea (1 ea)	90-Start up Operation	5106320 x3 5121790 x2
D4091-1	Mounting Lug	5 Ea (1 ea)	90-Start up Operation	5106320
D4148-1	Crosstube Lug Plate, Fwd	10 Ea (2 ea)	90-Start up Operation	5115401 x1 5119968 x9
D4148-3	Stud Receiver, Lower	5 Ea (1 ea)	90-Start up Operation	5111568 x2 5122242 x3
D4148-5	Eyebolt Stud	5 Ea (1 ea)	90-Start up Operation	5119723
MS17984-C413	Quick Release Pin	5 pcs (1 ea)	90-Start up Operation	5178345 x1 510459 x4
MS20615-4M18	Rivet	40 Ea (8 ea)	90-Start up Operation	5097460 x3 509967 x4
MS21043-3	Nut	10 Ea (2 ea)	90-Start up Operation	5109966
MS21043-4	Nut	15 Ea (3 ea)	90-Start up Operation	5092684
NAS1149C0332R	Washer	20 Ea (4 ea)	90-Start up Operation	5104354
NAS1149C0432R	Washer	30 Ea (6 ea)	90-Start up Operation	5103990



Container No: S122996



Part: D4148-041

Job No: 183433

Serial No/Batch: S122996

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaero.com

Date: 10/31/18

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Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C12A	10	126	0
	AN4C13A	15	154	0
	D2690-6	5	59	0
	D3910-1	5	38	0
	D4091-1	5	40	0
	D4148-1	10	57	0
	D4148-3	5	15	0
	D4148-5	5	16	0
	MS17984-C413	5	44	0
	MS20615-4M18	40	292	0
	MS21043-3	10	1,035	0
	MS21043-4	15	953	0
	NAS1149C0332R	20	3,025	0
	NAS1149C0432R	30	2,030	0

Part Specifications

Specifications could not be found.

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